









2.00 R0.13 - 1.00 ---- TYP 0.75 1.50 Ø0.098 THRU Ø0.281 -Ø0.190 X100°CSK 2 PL 0.281 0.562

D4317-11 PLATE

D4317-9 PLATE

D4317-7 GPS PLATE

NOTE:
1) MATERIAL -5, -9 & -11: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.060 THK

-7: AISI 4130N STEEL SHEET, 0.060 THK PER MIL-S-18729 OR AMS 6350 OR AMS 6351 REF DART SPEC M4130N-S.060

- 2) FINISH -7: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NA 7) WEIGHT -5 & -7: 0.97 lbs

-9 & -11: SEE ASSEMBLED WEIGHT

PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M303S16GA OR DART SPEC M304S16GA

DESIGN	СŖ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	112	DRAWING NO.	REV. A
MFG. APPR.	W.	D4317	SHEET 4 OF 4
APPROVED	Mah	TITLE	SCALE
DE APPR.	#	PLATE	NTS
DATE		COPYRIGHT © 2011 BY DART AFROSPACE LTD	

DATE 11.02.03

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